JANOME

JANOME
Electro Press
JP-S3002

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Electro Press

JP-S2 Series

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Inline Installation Type
Servo Press

Slim & Compact

Space Saving

Slim press unit and compact controller ideal for facility integration. Effectively lowers your production equipment space requirements whether installed as a single unit or as a multiple unit system.

Comprehensive Lineup

9 basic model sizes ranging from 5kN~200kN, with different ram stroke lengths to choose from.

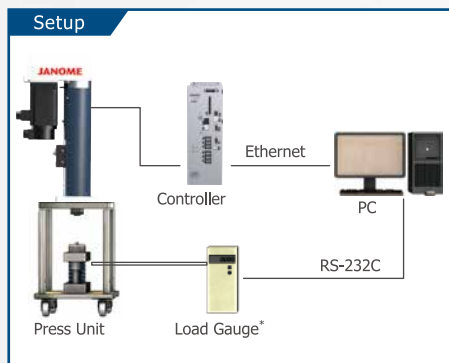### Ideal for Air or Oil Press Replacement

The low noise, environmentally friendly JP-S2 consumes less energy than an oil or air press, greatly lowering your running cost. Installation is easier too, as electrically-powered servo presses need no piping!

Wide Variety of Pressing Modes and Sensors

We combined pressing parameters (speed/load) with stopping parameters (position/load/distance/time, etc.) to create our pressing modes. Set several modes in one program to make a multi-stage operation. Use our many sensor functions to judge pressing results.
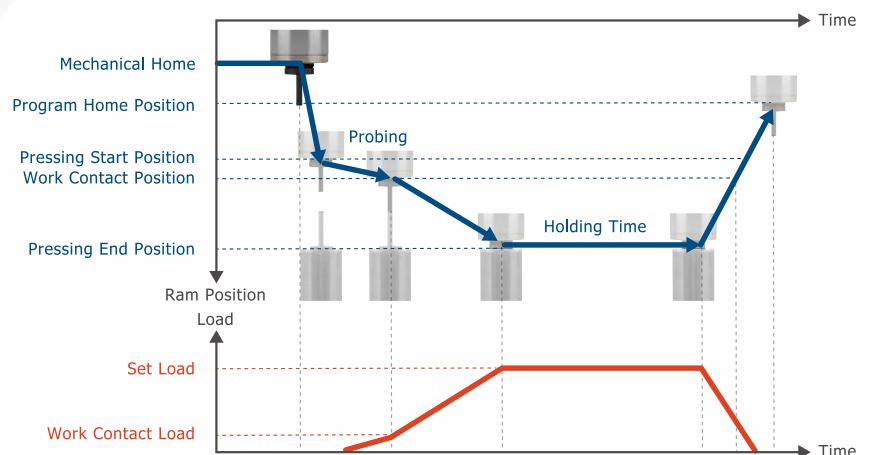
Auto Load Calibration

Calibrate the internal load cell with just a few easy settings!

Setup

Controller
Ethernet
PC
RS-232C
Press Unit
Load Gauge*

*Please contact us about compatible load gauges.

Basic Servo Press Operation

Time

Mechanical Home
Program Home Position
Probing
Pressing Start Position
Work Contact Position
Holding Time
Pressing End Position

Ram Position
Load

Set Load

Work Contact Load

Time

PC Software

Edit setting data, display pressing results and analyze your data with our original "JP-SaS II System" software.
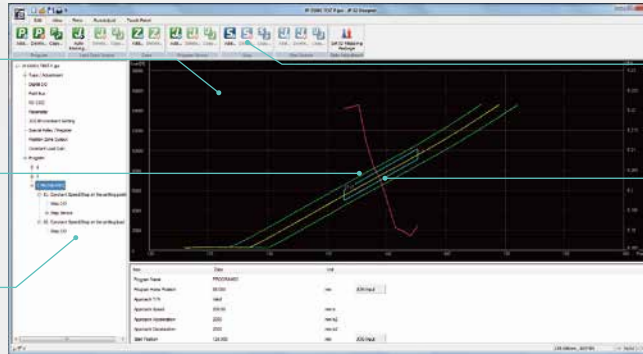
— Designer

Create teaching and sensor parameter data, send and receive all your setting data to and from your PC, save changes, backup and print your data.

Display time series data acquired from the press by Sampler as a graph.

Sensor Window (Blue) CPK Value Display (Pink)

Choose menu icons and easily add sensors to your pressing programs.

Touch Panel PC Compatible* Icons.

Use your mouse to modify sensor parameters.

*Windows® Embedded Standard 7 WS7P Compatible

— Sampler (Optional)

Use this software to display quality control data and time series data for each shot, and save it as a sampling file. Displays the pressing results for multiple press units on one screen.

Most recent pressing result data displayed here.

See pressing productivity from both the control and worksite sides.

Quality Control Data Screen Shows cumulative result data.

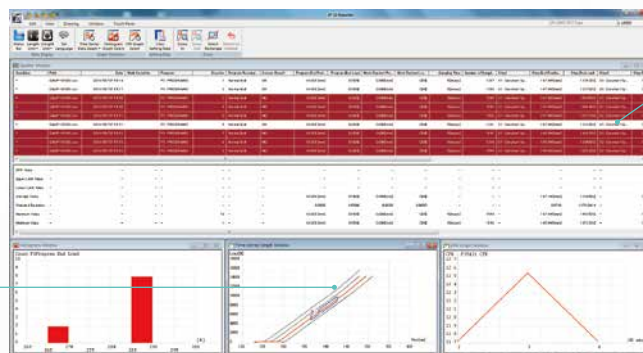*Display example of pressing data from 4 units.

Pressing result waveform data displayed here.

Know sensor results with just one look! OK NOK

— Reporter (Optional)

Display data acquired by Sampler, generate CPK analysis and result analysis reports.

Comprehensive Sorting
● Extract an NOK result list
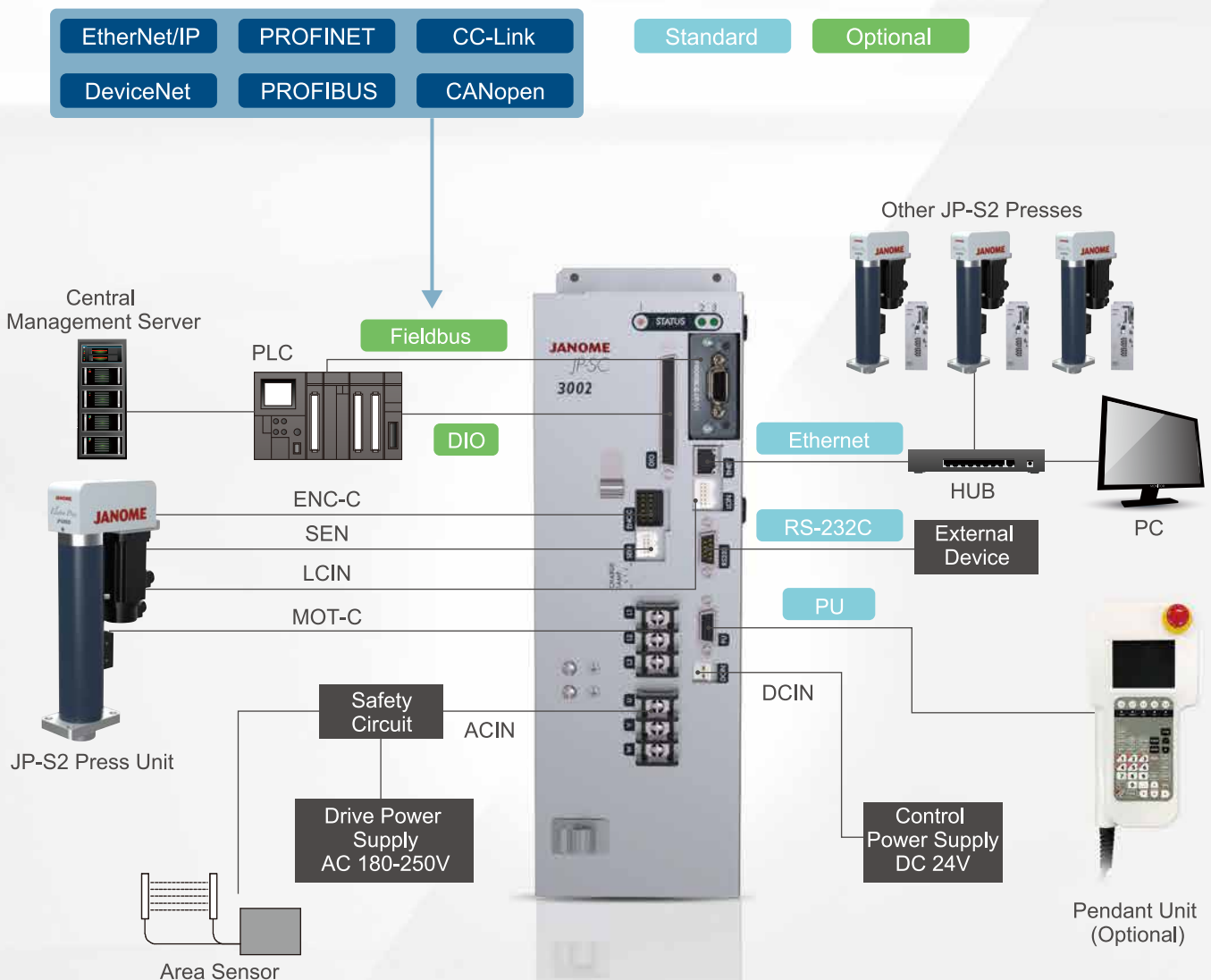● Sort results by end position/end load to check work variance, etc.

Work Characteristic Analysis
(Compare results for the same process done by multiple presses.)

Model Code

JP-S 1002 - 0 0 100 B S - N 0 CC B - 5 5 1

JP-S2 Series	Pressing Capacity	Rating	Specification	Stroke*2	Brake	Load Cell	DIO	Fieldbus	Regenerative Resistance	Press Unit Cable*3	Power Cable	Power Source Specs
	0502 : 5kN 1002 : 10kN 1502 : 15kN 2002 : 20kN 3002 : 30kN 5002 : 50kN 8002 : 80kN 10T2 : 100kN 20T2 : 200kN	0 : Standard 1 : CE	0 : Standard 1 : Long 　　Holding*1	100 : 100mm 150 : 150mm 200 : 200mm 250 : 250mm 300 : 300mm 350 : 350mm 400 : 400mm	B : Included 0 : None	S : Pressing 0 : None	N: NPN P : PNP 0 : None	EP : EtherNet/IP PN : PROFINET CC : CC-Link DE : DeviceNet PR : PROFIBUS CO : CANopen 00 : None	B : Built-in A : External 　Add-on	3 : 3m 5 : 5m A : 10m B : 15m C : 20m D : 5mR E : 10mR F : 15mR 0 : None	3 : 3m 5 : 5m A : 10m 0 : None	1 : Single 　Phase*4 3 : Three 　Phase

*1 Equipped with a motor one size larger. Please contact us about compatible models.
*2 Compatible strokes vary by model. Please refer to the "Specifications" on pp. 6-7 for details.
*3 〇mR are flexible cables.
　　Flexible cables and cables 10m and longer are not CE compatible.
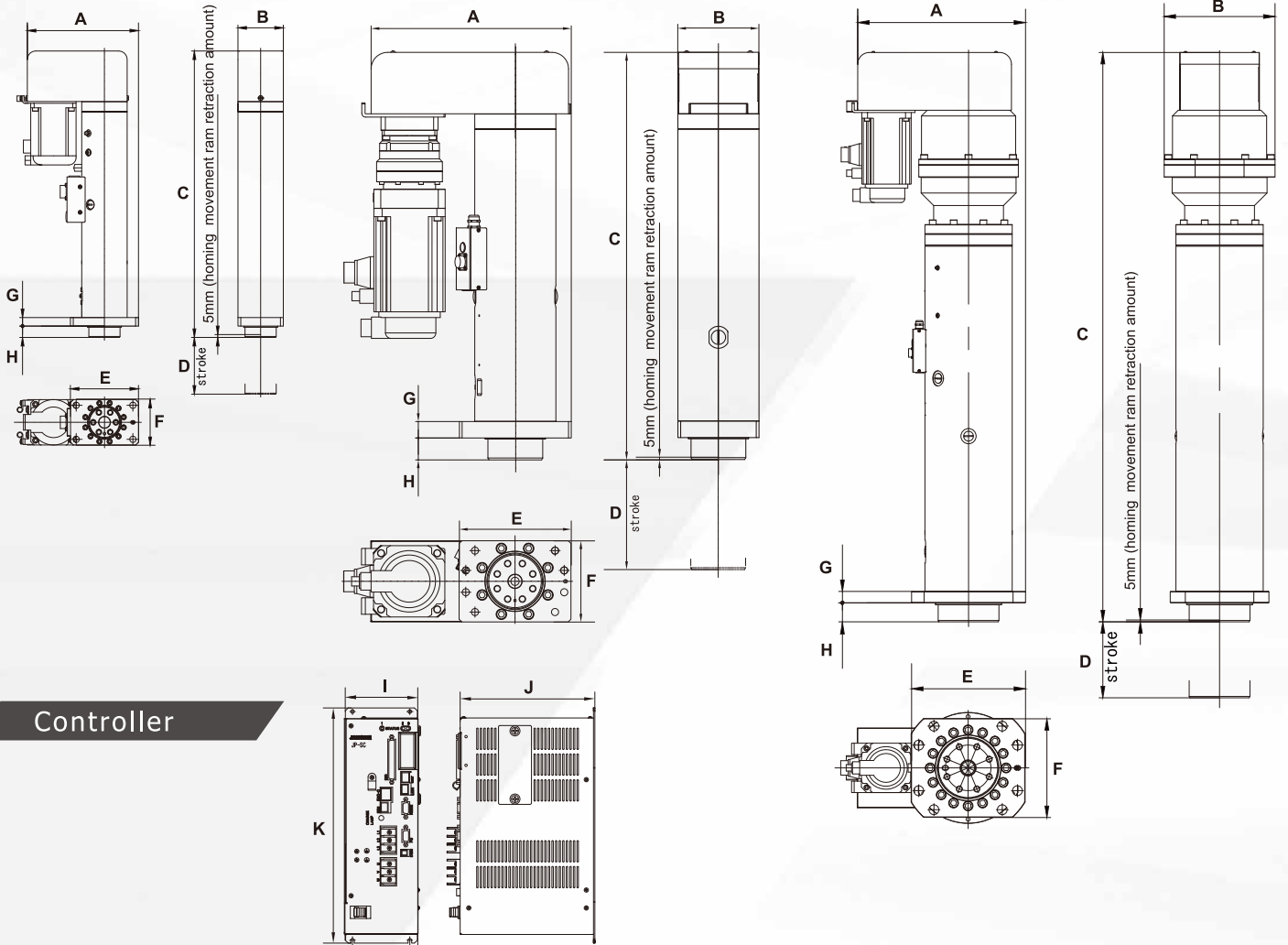*4 JP-S2002 and smaller models only.

System Configuration

EtherNet/IP	PROFINET	CC-Link
DeviceNet	PROFIBUS	CANopen

Standard　　Optional

Other JP-S2 Presses

Central Management Server

PLC

Fieldbus

DIO

ENC-C
SEN
LCIN
MOT-C

JP-S2 Press Unit

Ethernet

RS-232C

PU

DCIN

HUB

External Device

PC

Safety Circuit

ACIN

Drive Power Supply
AC 180-250V

Area Sensor

Control Power Supply
DC 24V

Pendant Unit
(Optional)

External Dimensions

JP-S0502~JP-S3002

JP-S5002~JP-S10T2

JP-S20T2

Controller

External Dimensions

Unit: Dimensions (mm) Weight(kg)

Model	Stroke	Press Unit									Controller			
		A	B	C	D	E	F	G	H	Weight	I	J	K	Weight
JP-S0502 JP-S1002	100	155	65	455	100	95	65	15	20	12	79	163	287	3.1
	150			505	150					13				
	250			655	250					16				
JP-S1502 JP-S2002	100	196	80	505	100	120	80	15	20	20				
	200			645	200					25				
	300*1			775	300					28				
	350			845	350					30				
JP-S3002	100	259	100	570	100	156	100	23	30	35	104	188	328	4.9
	200			690	200					42				
	300			810	300					48				
	350			870	350					52				
	400			930	400					56				
JP-S5002	100	365	148	643	100	204	148	30	40	98	147	188	365	8
	200			743	200					110				
	350			893	350					129				
	400			943	400					135				
JP-S8002	200	380	135	820	200	196	135	30	40	99				
JP-S10T2	200	465	200	889	200	280	200	30	50	198				
	400			1089	400					235				
JP-S20T2	200	442	292	1499	200	300	260	30	50	392				
	400			1699	400					442				

*1 The 300mm stroke is available for the JP-S2002 only.
* The JP-S2002 Long Holding controller is the same size as the JP-S3002 Standard controller, and the JP-S3002 Long Holding controller is the same size as the JP-S5002 Standard controller.
* Please contact us for more detailed dimensions and /or dimensions not mentioned in this catalog.

Specifications

Item		JP-S0502	JP-S1002	JP-S1502	JP-S2002
Pressing Capacity	Maximum	5kN	10kN	15kN	20kN
	Detection Unit[*1]	2N	4N	8N	8N
Ram Stroke		100mm 150mm 250mm	100mm 150mm 250mm	100mm 200mm 350mm	100mm 200mm 300mm 350mm
Ram Speed	Pressing	0.01~35mm/sec			
	Approaching/Returning	0.01~216mm/sec		0.01~200mm/sec	
Maximum Holding Time[*2]		999.9sec			
Load Display Precision[*3]		±50N at 0.5kN or more	±100N at 1kN or more	±200N at 2kN or more	±200N at 2kN or more
Position Repeatability[*4]		±0.01mm			
Maximum Ram Tip Fixture Hanging Weight		5kg or less	10kg or less	15kg or less	20kg or less
Power Consumption		200W	400W	750W	750W
Power Source	Single Phase	180~250V (50/60Hz) *Single phase types use a single phase drive power supply cable.			
	Three Phase				

Common Specifications		
Basic Pressing Modes		Pressing at a constant speed: Position Stop / Distance Stop / Load Stop / Differential Load Stop / Event Stop Pressing at a constant load: Time Stop / Position Stop / Distance Stop / Event Stop Use these combinations to make multistep pressing settings in one program.
Sensor Functions		Step Sensor / Program Sensor / Load Zone Sensor
No. of Programs[*5]		Up to 512
No. of Pressing Steps[*5]		Up to 512 (in one program)
No. of Step Sensors[*5]		Up to 16 (in one step) Up to 512 (in one program)
External Input/Output	COM	RS-232C 1ch
	Digital Input/Output (DIO) (optional)	17 Inputs / 16 Outputs *NPN / PNP (specify at time of order)
	LAN	10BASE-T / 100BASE-TX
	Field Network (optional)	EtherNet/IP / PROFINET / CC-Link / DeviceNet / PROFIBUS / CANopen (specify at time of order)
	Other	Load Cell Output, Encoder Output, Analog Monitor Output
Encoder		Incremental Type
Display Units		Load Unit: N, kgf, lb Length Unit: mm, inch
Display Languages	PC Software	Japanese, English, Korean, Chinese
	Pendant Unit	Japanese, English, Korean, Chinese
Work Environment	Surrounding Temperature	0~40°C
	Relative Humidity	20~90% (without condensation)

*1 The load detection unit indicates the resolution (for analog/digital conversion). This differs from load detection precision.
*2 Holding times decrease as loads increase. (In some situations, holding times are unattainable.)
   Increases in motor temperature can shorten holding times even further.
*3 Load display precision is ±1% (FS) of the maximum load when pressing in the range of 10% or more of the maximum load with no influence from increases in temperature.
   This is an indicator of sensor measuring unit and accuracy and is not an indicator of load tolerances after pressing or margin of error.
*4 Position repeatability is dependent upon the press bearing a constant load at constant press unit and surrounding environmental temperatures.
   Repeatability is not a guarantee of absolute position precision.
*5 The number of programs, pressing steps and step judgments is limited in relation to the total memory size. When multiple steps are included in one program,
   this in turn limits the number of new programs which can be added to the memory.

JP-S3002	JP-S5002	JP-S8002	JP-S10T2	JP-S20T2
30kN	50kN	80kN	100kN	200kN
12N	20N	32N	40kN	80N
100mm 200mm 300mm 350mm 400mm	100mm 200mm 350mm 400mm	200mm	200mm 400mm	
0.01~35mm/sec		0.01~22mm/sec	0.01~16mm/sec	0.01~8mm/sec
0.01~210mm/sec	0.01~200mm/sec	0.01~135mm/sec	0.01~100mm/sec	0.01~50mm/sec
999.9sec				
±300N at 3kN or more	±500N at 5kN or more	±800N at 8kN or more	±1000N at 10kN or more	±2000N at 20kN or more
±0.01mm				
30kg or less	50kg or less	80kg or less	100kg or less	200kg or less
2,000W	5,000W			
–				
180~250V (50/60Hz)				

<Accessories>
・Press Unit Cable
・Power Cable
・Operation Manual (CD-ROM)
・JP-S2 Designer PC Software (Windows® 7, Windows® 8.1, Windows® 10, Microsoft Windows® Embedded Standard 7 compatible)

<Options>
・JP-S SaS II System PC Software(Windows® 7, Windows® 8.1, Windows® 10, Microsoft Windows® Embedded Standard 7 compatible)
・Pendant Unit (with or without emergency stop switch*) (Length: 2m/3m/5m/10m)
・Emergency Stop Contact Output Cable* (Length: 3m/5m)
・Pendant Unit Short Connector*
・DIO Connector
・DIO Cable (Length: 2m/3m/5m)
・Encoder Output Cable (Length: 3m/5m)
・Load Cell Output Cable (Length: 3m/5m)
・Analog Monitor Output Cable (Length: 2m)
・DIN Rail Attachment Plate

*When using a Pendant Unit equipped with an emergency stop switch, please be sure to construct a cutoff circuit.
 An "emergency stop contact point output cable" is necessary when constructing a cutoff circuit.
 When disconnecting a Pendant Unit equipped with an emergency stop switch, a "Pendant Unit short connector" is required.
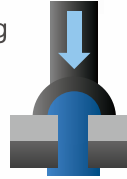
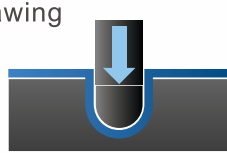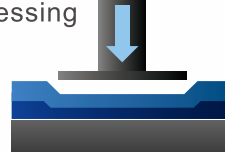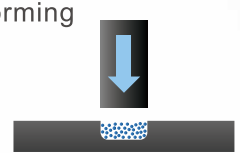# Janome Servo Presses are ideal for many different applications.
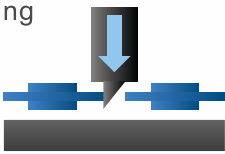
Press Fitting
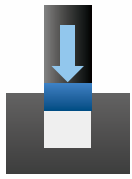
Swaging
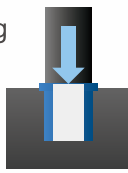
Riveting

Sealing

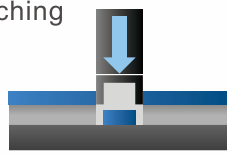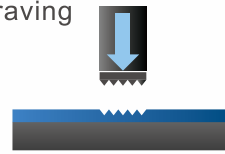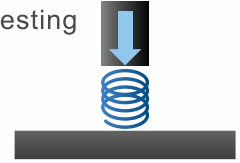Bending

Drawing

Compressing

Forming

Cutting

Punching

Engraving

Testing

When using our press for metalworking, obey local laws for safety, add a safety device and obtain regulatory approval(s) when required. For more information, please contact us.

Janome Servo Presses are used in a wide range of industries, including automotive, consumer electronics, aerospace, cosmetics and pharmaceuticals.

- Before using our products, please be sure to check their respecitve operation manuals so that you can use them safely and correctly.
- Specifications may be modified without prior notice to improve product quality.
- For inquiries, please contact us at the telephone number below or through the "Contact Us" page on our website.

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